

52

DART AEROSPACE LTD	Work Order:	21952
Description: Plate	Part Number:	D3219-1
Dwg: D3219 Rev. A	Qty:	100 104 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 4	JK	04.11.23	100
2	MV	(1) blank makes (2) D3219-1 Cut blanks: 4.350" x 3.200" Material: 6061-T6 (QQ-A-200/11) 0.125" thick (M6061T6S.125) Identify for D3219-1 Batch: M15720	EP	04/11/23	100
3	MV	Machine as per Folio FA403 and Dwg D3219 Stack of 4 Identify as D3219-1	JK	04/11/25	104
4	QC2	Inspect parts as they come off the CNC machine	JK	04/11/25	104
5	QC8	Second check	EP	04/11/25	104
6	GA	Deburr	JK	04/11/25	104
7	QC6	Inspect work to Step 6	JK	04/11/25	104
8	ST	Identify and Stock	CD	04/11/25	104
9	AC	Cost / part 1,50	SC	04-11-26	104
10	DC	Close W/O 1, 36 Inspect Level 21	JK	04.11.26	104

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	JK/JLM 04.04.22

RELEASED

JLM 04.04.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	21952
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Inspection Dwg: D3219	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>gml</u>	Audited by:	<u>EP</u>	Prototype Approval:	N/A
Date:	<u>04/11/25</u>	Date:	<u>04/11/25</u>	Date:	N/A

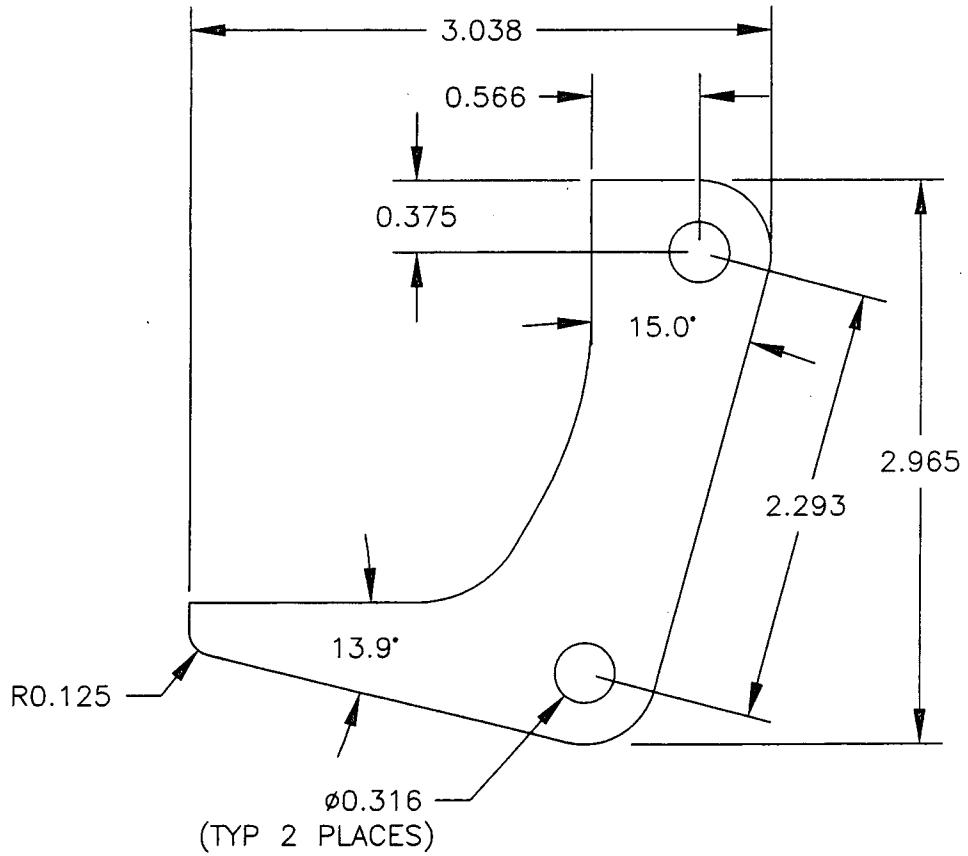
Rev	Date	Change	Revised by	Approved
A	04.04.19	New Issue	KJ/JLM	

RELEASED



DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	HAWKESBURY, ONTARIO, CANADA
		D3219	REV. A
DATE	TITLE	SCALE	
03.10.10	PLATE	1:1	
A	03.10.10	NEW ISSUE	

RELEASED
04.04.05



D3219-1 PLATE

- 1) MACHINE PER DWG FILE "D3219-1.SLDPRT"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21952

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 22, 2004
03:12 pm

Work Order No	:	0021952	Department Code:	
Project Name	:	D3219-1	Burden Flags	: NNNNNNN
Project For	:	WK452	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3219-1	Invoice Number	:
Description	:	Support	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	100	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	11-22-04		
Est Finish Date	:	12-20-04	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:			\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00